

5/13

DART AEROSPACE LTD	Work Order :	22593
Description: Arm	Part Number:	D2844-1
Drawing: D2844 Rev. A	Qty:	4

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	CH	05.03.02	4
2	METAL	Punch 304/316 Seamless tubing with 2B finish, 1/2" OD x .035, Wall 21.49" long (Hole ctr. to hole ctr.) using Jig DT 8012 Batch M17085	SB	05/03/08	4
3	METAL	Form per Dwg D2844 using brake and bending Jig DT 8238-B	2	05.05.03	4
4	METAL	Deburr	2	05.05.03	4
5	QC	Inspect Level 5	AA	05/05/04	4
6	FINISHING	Powder Coat Gloss White (4.3.5.2) per Dart QSI 005 4.3	FF	05/05/16	4
7	QC	Inspect Level 3	MM	05.05.17	4
8	STORES	Bag and tag	CL	05/05/17	4
9	EXPEDITING	Close W/O Cost / part 2853 Svc 05/05/18 (4)	CH	05.05.24	4

Rev.	Date	Change	Revised By	Approved
A	98.11.23	New Issue	DM	
B	00.11.01	Removed P/O for Powder Coat – in house process	EC	L

RELEASED

EC DEC 18 2000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

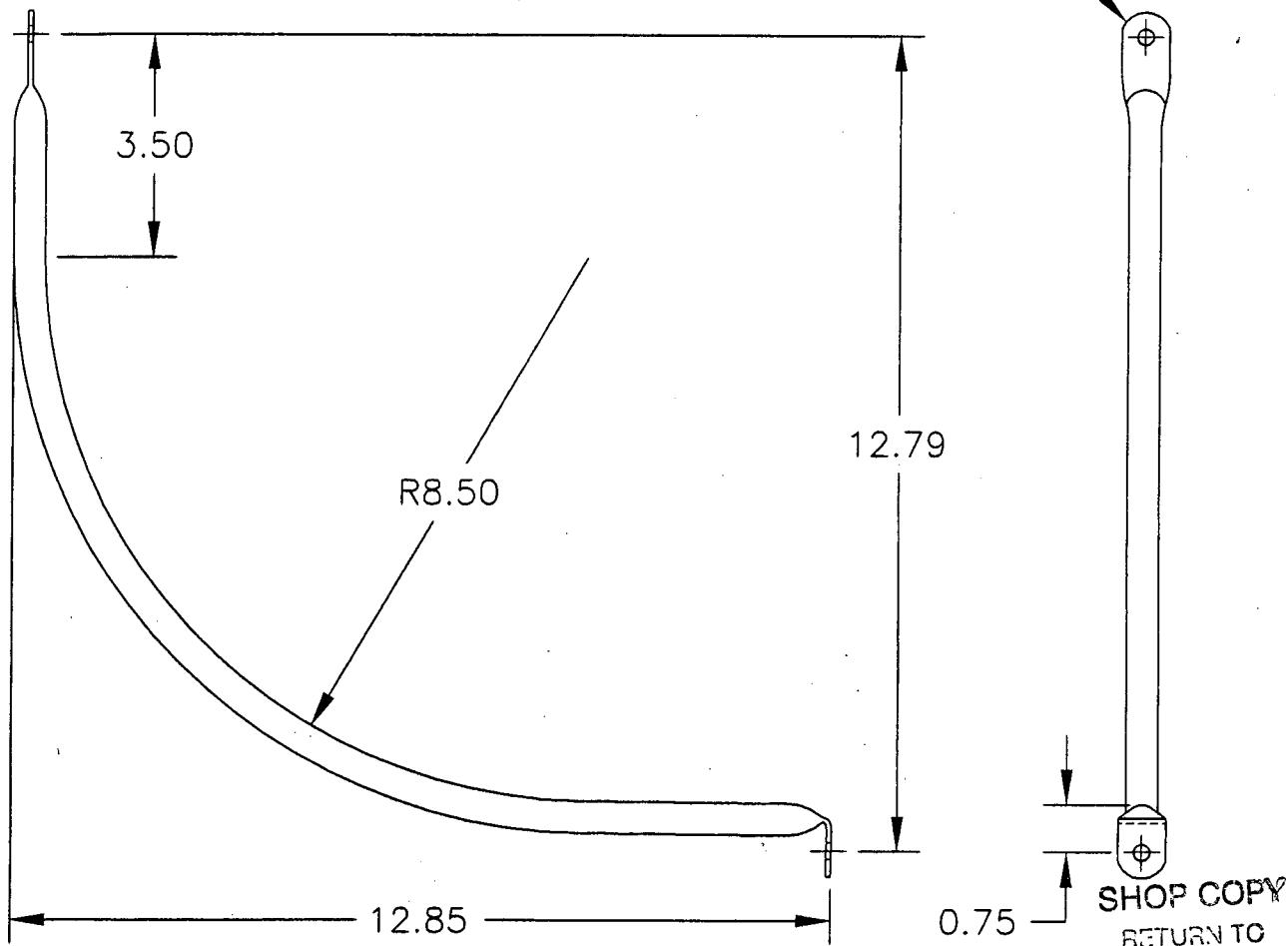


COPIED
DRAFT

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>DART</i>	APPROVED <i>JF</i>	DRAWING NO. D2844
DATE 98.10.14		TITLE ARM
A	98.10.14	SCALE 1:3 NEW ISSUE

RELEASED
98.11.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



D2844-1

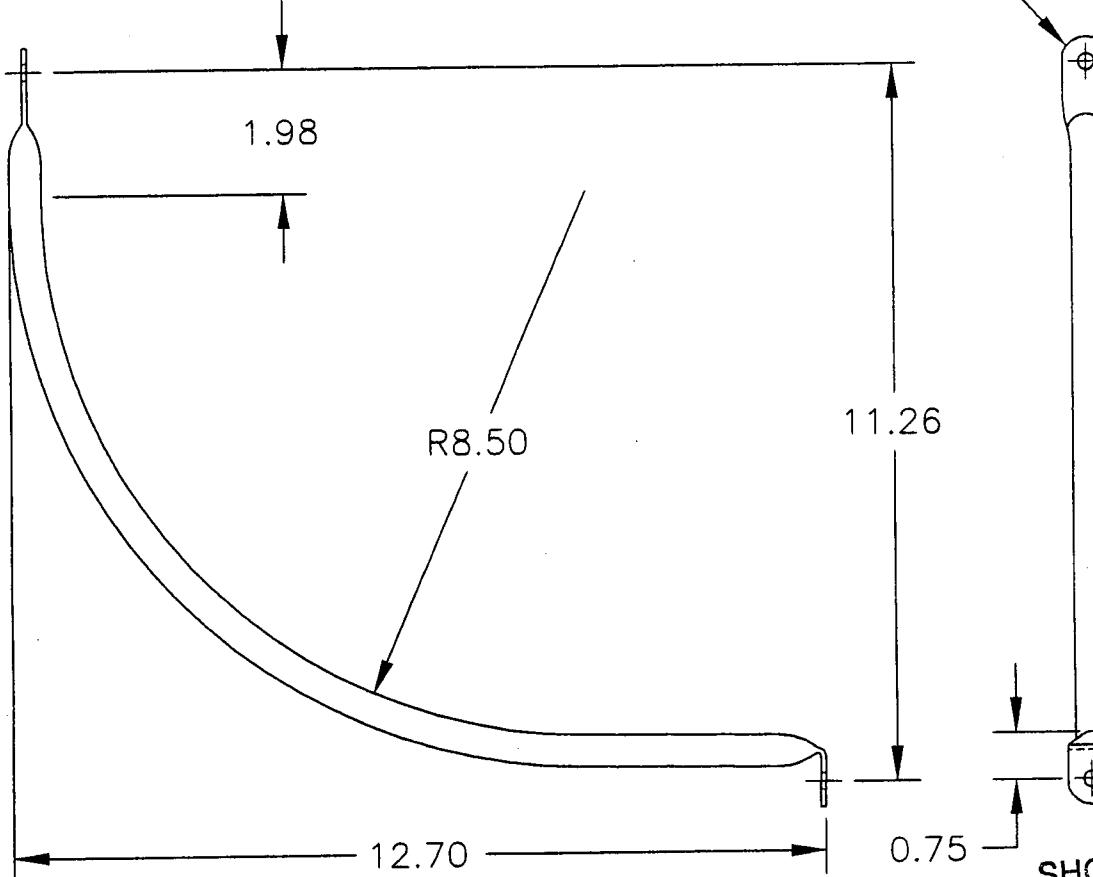
MATERIAL: AISI 304/316 SS TUBE, $\phi 0.50 \times 0.035$ WALL WORK ORDER
ENSURE TUBE IS SEAMLESS
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
NO. 22593



DESIGN KE	DRAWN BY KE	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2844
DATE 98.10.14	TITLE ARM	REV. A SHEET 2 OF 2 SCALE 1:3

RELEASED
98.11.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



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ENGINEERING

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SUBJECT TO CHANGE
WITHOUT NOTICE

WORK ORDER

NO. 22593

MATERIAL: AISI 304/316 SS TUBE, $\phi 0.50 \times 0.035$ WALL
ENSURE TUBE IS SEAMLESS

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

Job Costing Report

Dart Aerospace Ltd.
HawkesburyMar 01, 2005
11:19 am

Work Order No : 0022593
 Project Name : D2844-1
 Project For : WK513
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2844-1
 Description : Arm
 Manufactured : Yes
 Amount Req'd : 4
 Amount Done : 0
 Start Date : 03-01-05
 Est Finish Date : 03-15-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
	=====	=====	=====		
Burden :	0.00	0.00	0.00		
	=====	=====	=====		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00